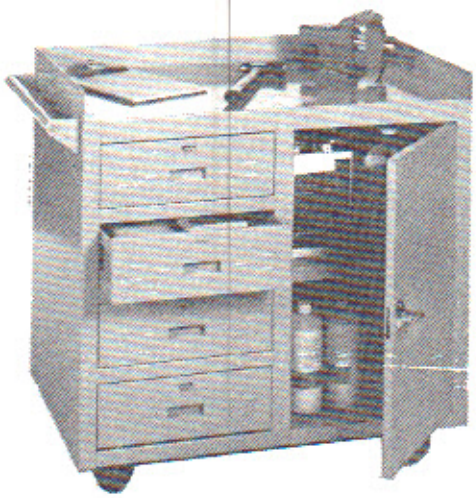
Premier BY EDSAL

Assembly Instructions
MOBILE SERVICE BENCH

MODEL PMB 7808

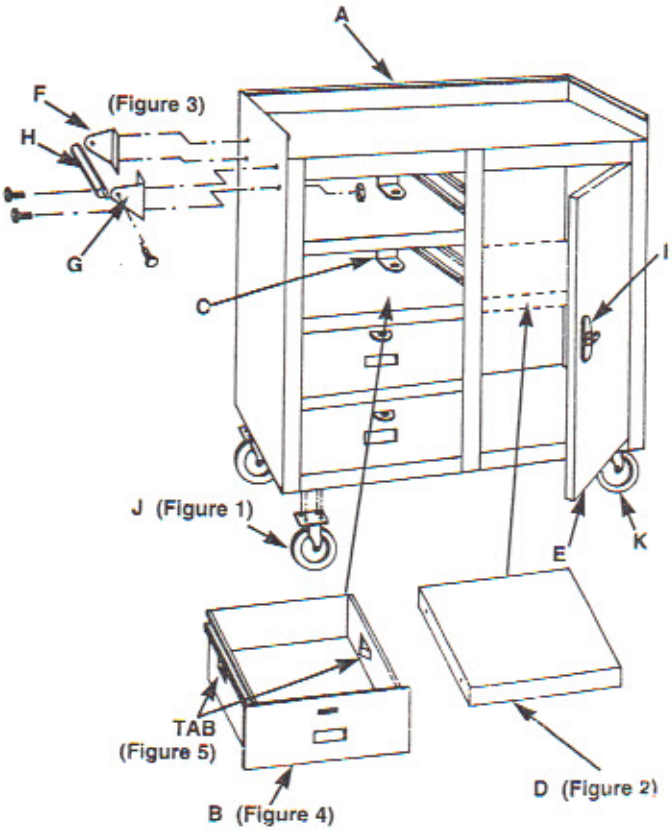
PARTS LIST (4 Drawer Mobile Bench)

REFERENCE LETTER	QUANTITY AND DESCRIPTION	PART NUMBER
A	☐ 1 Body Assembly	#W8220
B	☐ 4 Drawer Assembly	#W8222
C	☐ 4 Hasps	#9920
D	☐ 1 Right Hand Shelf	#5125
E	☐ 1 Door Assembly	#W3058
F	☐ 1 LH Bracket	#7546L
G	☐ 1 RH Bracket	#7546R
H	☐ 1 Tubular Handle 19 7/8"	#9919
I	☐ 1 Locking Handle	#305T
J	☐ 2 Casters (Swivel/Brake)	#CA5125SB
K	☐ 2 Casters (Rigid)	#CA5125R
	☐ 2 #3/8 - 16 x 3/4" Bolts	#F381634B
	☐ 28 #1/4 - 20 x 1/2" Bolts	#F14205S
	☐ 28 #1/4 - 20 Nuts	#F1420N



ASSEMBLY INSTRUCTIONS

1. Remove drawers.
2. Assemble casters to the bottom of unit using sixteen (16) #1/4-20 x 1/2" bolts and nuts. (See Figure 1) For ease of movement, place the swivel casters on the same side you are going to place the tubular handle. Unit is designed to be pushed rather then pulled.
3. Install the right hand shelf in desired location to right hand side and divider using four (4) #1/4-20 x 1/2" Bolts and Nuts. (See Figure 2)
4. Attach the tubular handle assembly by bolting the left hand and right hand brackets to the side with four (4) #1/4-20 x 1/2" Bolts and Nuts. The flange on each bracket should be pointing to the center of the unit. Attach the tubular handle to the brackets with two (2) #3/8-16 x 3/4" bolts. (See Figure 3)
5. Insert the **lowest** drawer into the body assembly. With the drawer 3/4 open, attach 1 hasp to the drawer support with one (1) #1/4-20 x 1/2" Bolt and Nut. Close drawer (See Figure 4)
6. **Continuing upward**, insert the **second lowest drawer** into the body assembly and following the above instructions, attach one hasp to the drawer support with one (1) #1/4-20 x 1/2" Bolt and Nut. Close Drawer.
7. Working upward, assemble the other two drawers and hasps to the unit.
8. When all drawers and hasps have been assembled, and are operational push out one **rear** tab on each side of each drawer to create drawer stops. (See Figure 5)
9. Attach locking handle to door using instructions printed on hardware bag.



TOOLS NEEDED FOR ASSEMBLY

1 blade type screwdriver, 1-7/16" open end wrench or equivalent, 1-9/16" open end wrench or equivalent.